

SUB E1  
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1. (Twice Amended) A contoured structural member, comprising:  
an inner section having a continuous plurality of contoured layers comprising a metal-containing material;  
an outer section having a continuous plurality of contoured layers comprising a metal-containing material; and  
at least one intermediate layer having a ribbed structure connecting the inner section and the outer section.

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3. (Amended) The structural member of claim 1, wherein the inner section contains a layer comprising a composite material, the outer section contains a layer comprising a composite material, or the inner and outer sections contain a layer comprising a composite material.

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4. (Twice Amended) A contoured structural member, comprising:  
a plurality of contoured inner layers comprising a metal-containing material;  
a plurality of contoured outer layers comprising a metal-containing material; and  
at least one intermediate layer having a ribbed structure connecting the at least one inner layer and the at least one outer layer;  
wherein the plurality of contoured inner layers is formed of a continuous sheet, the plurality of contoured outer layers is formed of a continuous sheet, or the plurality of inner contoured layers and the plurality of contoured outer layers are both formed from continuous sheets.

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4. (Amended) The structural member of claim 1, wherein the metal-containing material comprises magnesium, aluminum, titanium, zinc, molybdenum, or alloys thereof.

5. (Amended) The structural member of claim 4, wherein the metal-containing material is aluminum or an alloy thereof.

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*Cond*  
~~7.6~~ (Amended) The structural member of claim 1, wherein the metal-containing material comprises iron, copper, nickel, carbon steel, stainless steel, alloy steel, tin, or alloys thereof.

~~8.7~~ (Amended) The structural member of claim ~~7.6~~, wherein the metal-containing material is stainless steel or an alloy thereof.

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*F3*  
~~9.~~ (Amended) The structural member of claim 1, wherein the metal-containing material in the inner and outer section are the same.

*C6*  
~~11.9~~ (Amended) The structural member of claim 1, further comprising at least one layer or portion covering at least a portion of the outer section.

*Sub D1*  
12. (Amended) A contoured structural member, comprising:  
an inner section containing a contoured layer comprising a metal-containing material;  
an outer section containing a contoured layer comprising a composite material; and  
at least one intermediate layer having a ribbed structure connecting the inner section and the outer section.

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*Sub D2*  
15. (Amended) A contoured structural member, comprising:  
an inner section containing a contoured layer comprising a composite material;  
an outer section containing a contoured outer comprising a metal-containing material;  
and at least one intermediate layer having a ribbed structure connecting the inner section and the outer section, wherein the ribbed structure of the at least one intermediate layer comprises a honeycomb structure.

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16. (Amended) A contoured structural member, comprising:  
an inner section containing a contoured layer comprising a metal-containing material;  
an outer section containing a contoured layer comprising a metal-containing material; and

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at least one intermediate layer having a honeycomb structure connecting the inner section  
and the outer section.

17. (Amended) The structural member of claim 16, wherein the inner section contains  
a layer comprising a composite material, the outer section contains a layer comprising a  
composite material, or the inner and outer sections contain a layer comprising a composite  
material.

18. (Amended) A contoured structural member, comprising:  
an inner section containing a layer comprising a metal-containing material;  
an outer section containing a layer comprising a metal-containing material;  
at least one intermediate layer having a ribbed structure connecting the inner section and  
the outer section;  
wherein the inner section contains a layer comprising a composite material, the outer section  
contains a layer comprising a composite material, or the inner and outer sections contain a layer  
comprising a composite material.

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19. (Amended) A closed, contoured structural member, comprising:  
an inner section containing a layer comprising a metal-containing material;  
an outer section containing a layer comprising a metal-containing material; and  
at least one intermediate layer having a honeycomb structure connecting the inner section  
and the outer section;  
wherein the inner section contains a layer comprising a composite material, the outer section  
contains a layer comprising a composite material, or the inner and outer sections contain a layer  
comprising a composite material.

20. (Amended) A closed, contoured structural member, comprising:

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an inner section containing a contoured layer comprising a metal-containing material;  
an outer section containing a contoured layer comprising a metal-containing material; and  
at least one intermediate layer having a honeycomb structure being substantially  
contiguous with the inner section and the outer section.

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21. (Amended) A method for making a contoured structural member, comprising:  
providing an inner section containing a layer comprising a metal-containing material;  
roll wrapping at least one intermediate layer over the inner section, the at least one  
intermediate layer having a ribbed structure; and  
providing an outer section over the at least one intermediate layer, the outer section  
containing a layer comprising a metal-containing material; and  
connecting the inner and outer sections to the at least one intermediate layer.

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22. (Twice Amended) A method for making a contoured structural member,  
comprising:  
roll wrapping at least one inner layer comprising a metal-containing material over a  
substrate, wherein the at least one inner layer comprises a plurality of layers;  
roll wrapping at least one intermediate layer over the at least one inner layer, the at least  
one intermediate layer having a ribbed structure;  
roll wrapping at least one outer layer over the at least one intermediate layer, the at least  
one outer layer comprising a metal-containing material; and  
connecting the at least one inner and outer layer to the at least one intermediate layer.

23. (Twice Amended) A method for making a contoured structural member,  
comprising:

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roll wrapping at least one inner layer comprising a metal-containing material over a substrate;

roll wrapping at least one intermediate layer over the at least one inner layer, the at least one intermediate layer having a ribbed structure; and

roll wrapping at least one outer layer over the at least one intermediate layer, the at least one outer layer comprising a metal-containing material, wherein the at least one outer layer comprises a plurality of layers; and

connecting the at least one inner and outer layer to the at least one intermediate layer.

34. (Amended) A contoured structural member made by the method comprising:

providing at least one inner layer using a continuous sheet comprising a metal-containing material;

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roll wrapping at least one intermediate layer over the at least one inner layer, the at least one intermediate layer having a ribbed structure; and

providing at least one outer layer over the at least one intermediate layer, the at least one outer layer containing a continuous sheet comprising a metal-containing material; and

connecting the at least one inner and outer layer to the at least one intermediate layer.

35. (Amended) A contoured structural member made by the method comprising:

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roll wrapping at least one inner layer using a continuous sheet comprising a metal-containing material over a substrate;

roll wrapping at least one intermediate layer over the at least one inner layer, the at least one intermediate layer having a ribbed structure; and

roll wrapping at least one outer layer covering the at least one intermediate layer, the at least one outer layer containing a continuous sheet comprising a metal-containing material;

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constraining the outer portion with a shrink-wrap material;  
connecting the at least one inner and outer layer to the at least one intermediate layer; and  
removing the shrink-wrap material and the substrate.

36. (Amended) A contoured structural member made by the method comprising:

roll wrapping at least one inner layer using a continuous sheet comprising a metal-containing material over a substrate;

roll wrapping at least one intermediate layer having a honeycomb structure to be substantially contiguous with the at least one inner layer; and

roll wrapping at least one outer layer to be substantially contiguous with the at least one intermediate layer, the at least one outer layer containing a continuous sheet comprising a metal-containing material;

constraining the outer portion with a shrink-wrap material;

connecting the at least one inner and outer layer to the at least one intermediate layer; and  
removing the shrink-wrap material and the substrate.

Please add the following claim:

41. A contoured structural member, comprising:

a plurality of solid contoured inner layers comprising a metal-containing material;

a plurality of solid contoured outer layers comprising a metal-containing material; and

at least one intermediate layer having a ribbed structure connecting the at least one inner layer and the at least one outer layer.